



# **bamet**

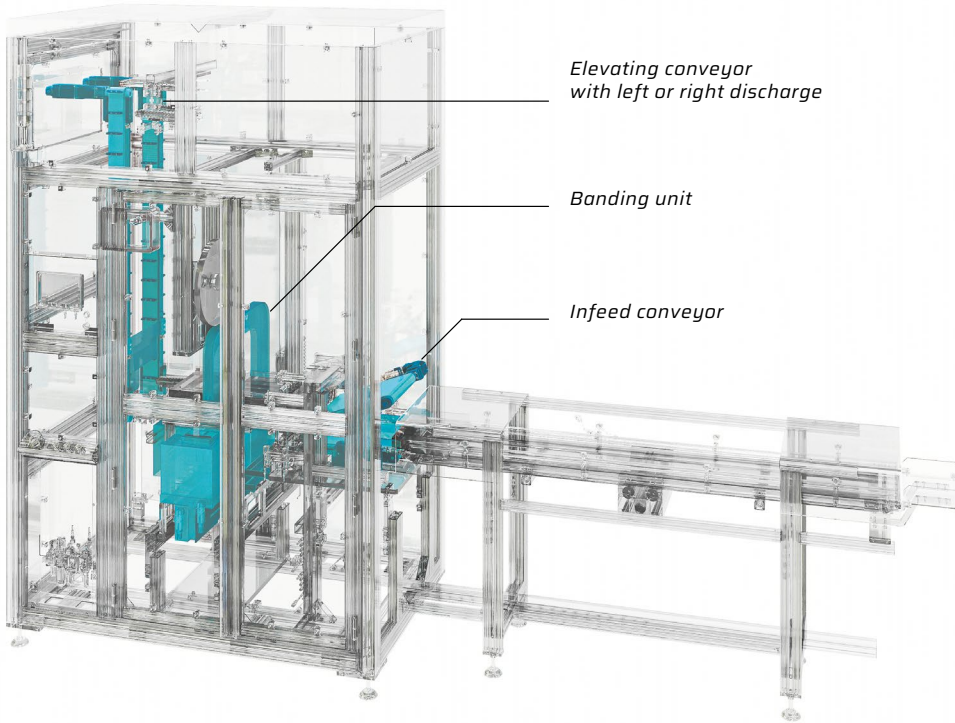
## **BANDWRAPPER**

*Up to **70%** material cost reduction*

*Supporting **PPWR** implementation*

*Compatible with your current equipment*





## Key Features

### Two performance versions:

Banding 40 (up to 40 bundles/min), Banding 60 (up to 60 bundles/min)

### Application:

Can operate as a bypass or a full replacement for cellowrapper

### Stable banding:

Tape sealing with controlled tension ensures rigidity without product deformation

### Bundling:

Forms bundles in various configurations (e.g. 5x2, 4x2)

### Supported tapes:

Widths: 28, 48, 60 mm; thickness from 35 µm; material: PP

### Bobbin capacity:

10,000 bundles (Banding 40), 20,000 bundles (Banding 60)

### Track & Trace ready:

Bundle labeling replaced with direct on-band printing



## Product Overview

The BAMET Banding Machine is a high-performance solution for bundling cigarette packs within production lines. Designed for maximum flexibility, it can be installed as a bypass to an existing cellowrapper or operate independently as a complete replacement.

The machine forms bundles in various configurations and applies PP tape using a controlled sealing force that ensures structural stability without damaging the product. Available in two speed variants (up to 40 or 60 bundles per minute), the system supports multiple tape widths and bobbin capacities.

Optional modules such as label printing and Track&Trace systems allow for further integration with production and logistics workflows.



## Upgrade Options



Track  
& Trace



Label  
Printing



Automatic  
Bobin Change

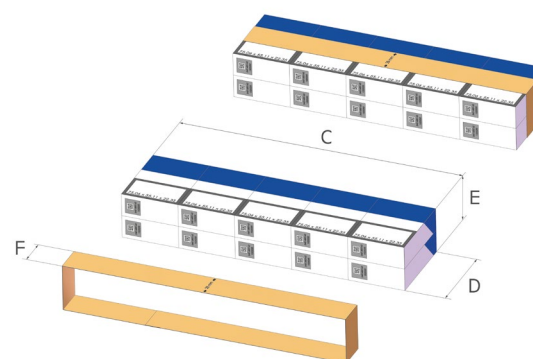


Available  
as Bypass

## Equipment Standard

- HMI, PLC, Servodrives - **SIEMENS**
- Pneumatic components - **FESTO**
- Belt drives - **SEW**
- Electrical cabinet - **RITTAL**
- Safety systems - **PILZ**
- Construction parts - **ITEM**

	Banding 40	Banding 60
Bundle production speed	max 40 bundles/min	max 60 bundles/min
Compatible with	All Focke or GD lines	
Installation as a bypass to existing cellowrapper	Yes	Yes
	Bundle dimensions	
C	up to 300 mm	
D	up to 120 mm	
E	up to 70 mm	
	Banding tape	
Banding material	PP	
Tape width (F)	28 mm / 48 mm / 60 mm	
Tape thickness	min 35 µm	
Bobin capacity	10000 bundles	20000 bundles
Working time at max speed	270 min	360 min



# bamet

For over 40 years, we have been creating solutions for production automation.

A strong engineering background, international experience, and continuous development make us a trusted partner for the industry.

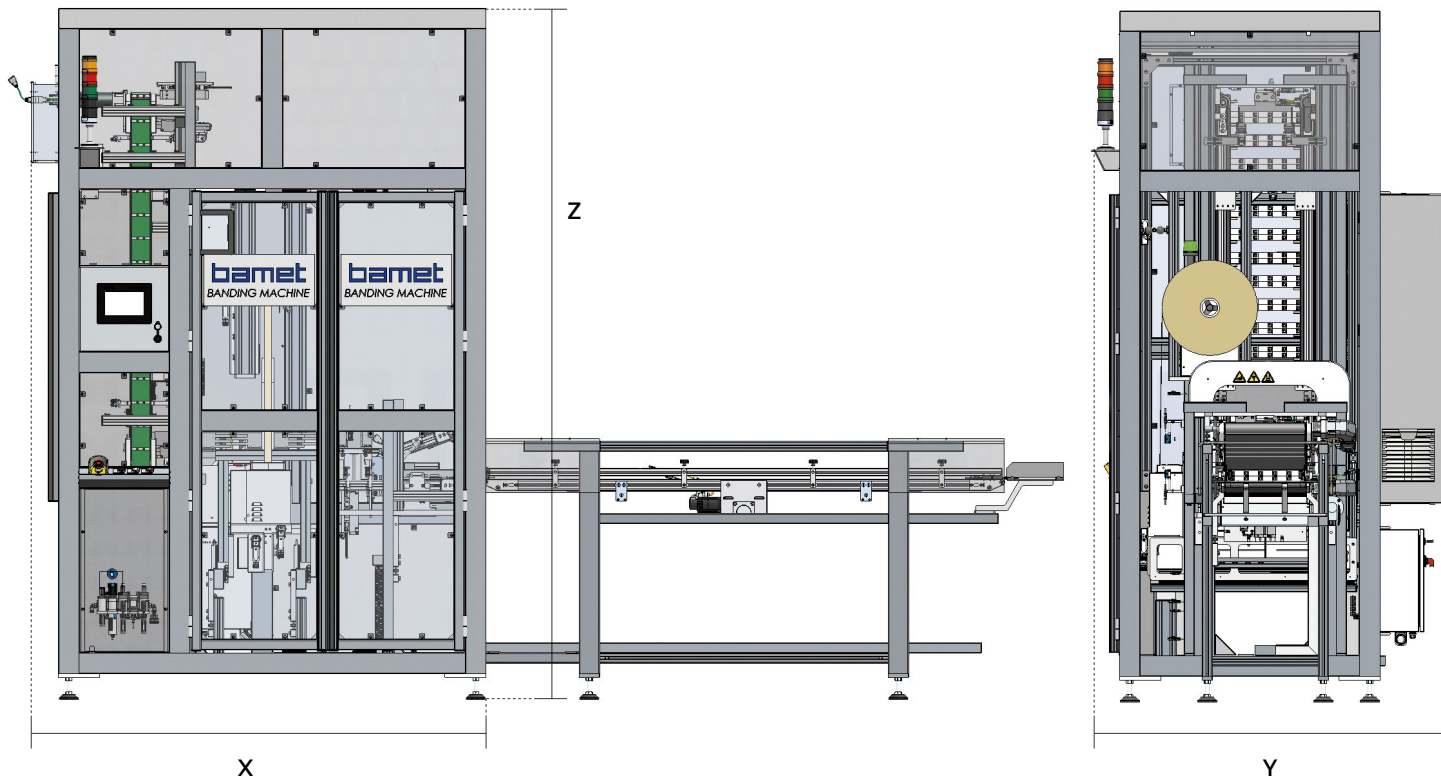
## Our Offer:

- Industrial Machinery
- Spare Parts
- Machine Overhauls
- Projects
- Machine Relocations
- Maintenance

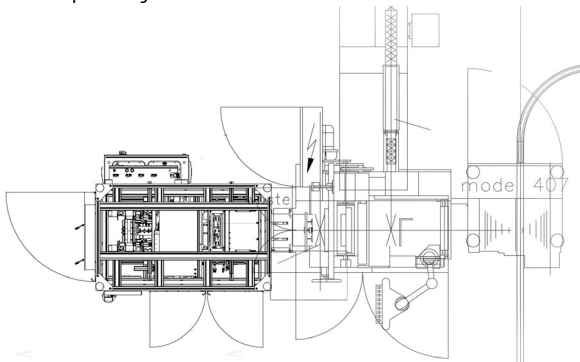
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Sample layout:



General dimensions:

	Banding 40	Banding 60
X	1765 mm	2465 mm
Y	1377 mm	1377 mm
Z	2680 mm	2680 mm

Utilities:

Air consuption: **5 [bar]** Power consumption: **220/380V AC, 50Hz, 24V DC**